

**PARAVION TECHNOLOGY, INC.
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REPORT NO. PR-206ET-900M

INSTALLATION INSTRUCTIONS

FOR

SHELF PANEL INSTALLATION

BELL 206 SERIES HELICOPTERS

REVISIONS

<u>REV.</u>	<u>DATE</u>	<u>DESCRIPTION</u>	<u>BY</u>
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REFERENCES

1. Paravion Drawing 206ET-100 System Configuration

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1.0 INTRODUCTION

This document provides a step-by-step procedure for installation of the 206ET Shelf Panel Installation on the Bell 206 Series Helicopter. The instructions contained herein are intended to supplement the information contained on the installation drawings.

2.0 INSTALLATION INSTRUCTIONS

- 2.1 Temporarily attach the angle bracket assembly to the shelf assembly.
- 2.2 Remove the four screws from the console that will interfere with shelf installation.
- 2.3 Position the shelf panel assembly in the helicopter and level. The unit should be positioned as far forward as possible.
- 2.4 Mark the position of the angle bracket assembly.
- 2.5 Remove the angle bracket assembly from the shelf panel assembly.
- 2.6 Match drill the indicated holes in the angle bracket to the four holes in the console.
- 2.7 Install the angle bracket assembly using the indicated hardware.
- 2.8 Temporarily attach the shelf panel to the angle bracket.
- 2.9 Match drill the indicated holes in the window support.
- 2.10 Install shelf panel using indicated hardware.